# TABLE OF CONTENTS

## Preface

| Contents | vi |

## Part A – General Context

### Chapter 1 – Zinc Smelting Industry Perspective and Introduction

- Introduction 3
- The Zinc Smelting Industry 3
- Process Principles – Electrolytic Zinc Process 6
- Process Principles – Carbothermic Reduction 10

### Chapter 2 – Historical Background

- Zinc Production in Early Times 13
- Retort Processes 13
- The Electrolytic Process 14
- Recovery of Zinc From Leach Residues 15
- Direct Leaching of Zinc Concentrates 16
- Evolutionary Developments 16
- Imperial Smelting Process 17

### Chapter 3 – Raw Materials

- Background 19
- Zinc Mineralogy 19
- Separation and Concentration of Sulfide Ores 20
- Commercial Zinc Concentrates 20
- Commercial Terms for Purchase of Standard Zinc Concentrates 25
- Commercial Terms for the Purchase of Bulk Concentrates 27
- Secondary Materials 28

## Part B – The Electrolytic Process

### Chapter 4 – Roasting

- Purpose 31
- Process Chemistry and Thermodynamics 31
- Roasting Methods 36
- Principles of Fluid Bed Roasting 38
- Commercial Fluid Bed Roasting Equipment 44
- Other Forms of Fluid Bed Roasting Equipment 49
- Roaster Gas Processing 51
- Sulfuric Acid Production 53
Chapter 16 – Zinc Fuming Processes

Introduction 215
The Waelz Kiln Process 215
The Conventional Slag Fuming Furnace Plant 221
Submerged Lance Slag Fuming 225
High Intensity Fuming Processes 229
Fuming in the Shaft Furnace 232
Fume Treatment 234

Chapter 17 – Electric Furnace Reduction Processes

Electric Furnace Types 239
Slag Resistance Furnaces 239
Plasma Arc Furnaces 241
The Sterling Process 243
The SKF Plasmadust Process 244
Other Electric Furnace Processes 244
General Conclusions 246

Chapter 18 – Other Pyrometallurgical Reduction Processes

The Warner Process 249
The Outokumpu Iron Melt Reduction Process 251

Part D – General and Comparative Aspects of Major Zinc Production Processes

Chapter 19 – Treatment of Oxide and Secondary Materials

Scope 255
Oxide Ores 255
Secondary Materials 256

Chapter 20 – Energy Consumption

Purpose and Scope 259
Energy Consumption for the Electrolytic Process 262
Electrolytic Plant Energy Use Summary 262
Energy Use for the Imperial Smelting Process 262
Energy Use for the Retort Processes 263

Chapter 21 – Costs and Economics of the Electrolytic Zinc Process

Purpose and Basis 265
Capital Costs 265
Direct Operating Costs 268
Metal Pricing 270
By-Products 271
Smelter Economics 272
Capacity Limitations and Incremental Expansion 273
### Chapter 22 – Costs and Economics of the ISF Process

- Capital Costs 275
- Direct Operating Costs 277
- Product Zinc Pricing 278
- By-Products 278
- Smelter Economics 279

### Appendix 1 – Properties of Zinc and Associated Compounds

- Zinc Metal Properties 283
- Cadmium Metal Properties 283
- Thermodynamic Properties of Compounds Involved in Zinc Extraction 284
- Heat Capacities at Constant Pressure 285
- Electrochemical Constants 285

### Index

287